

# Servo motor models

## Naming rules

IMS20A-06 M 20B 30C-2-P9□□

①      ②   ③   ④      ⑤   ⑥   ⑦   ⑧   ⑨

Symbol	Symbol instruction	Product category
①	series	IMS Motor
②	Flange (mm)	04:40    06:60    08:80    10:100    11:110    13:130    18:180    20:200 26:263
③	Inertia	L: Light inertia                      M:Medium inertia                      H:Heavy inertia
④	Rated power (W)	A: X1                                      B: X10                                      C: X100                                      D: X1000 E: X10000 Eg: 40B means 40*10=400W, 55C means 55*100=5500W
⑤	Rated speed (rpm)	A: X1                                      B: X10                                      C: X100                                      D: X1000 E: X10000 Eg: 30C means 30*100=3000rpm
⑥	Rated voltage (V)	2:220                                      4:380
⑦	Encoder type	N: without   P: optical   M: magnetic   R: resolver 3:17bits single-turn   4:17bits multi-turn   9: 23bits multi-turn
⑧	Seal&brake	0: with oil seal and no brake(standard omission)   1: without oil seal and no brake   2: with oil seal and permanent magnet brake   3: without oil seal and permanent magnet brake   4: with oil seal and electromagnet brake   5: without oil seal and electromagnet brake
⑨	Cooling	N: Nature cooling(Default omission)    F: Fan cooling

# Servo motor technical parameters

## Motor specification (2500-PPR/multi-turn absolute/resolver)

Flange (mm)	Motor model	Rated power (kW)	Rated torque (Nm)	Max torque Nm	Rated speed (rpm)	Max. speed (rpm)	Voltage (V)	Rated current(A) 220V/ (380V)	Initial 10-4kg·m2 without brake/with brake	Shaft extension/ Shaft diameter mm	Bond width mm
40	IMS20A-04L10B30C-2-***	0.1	0.3	1.1	3000	6000	220	1.8	0.066/0.067	25/8	3
60	IMS20A-06M20B30C-2-***	0.2	0.64	1.92	3000	6000	220	1.8	0.32/0.37	30/14	5
60	IMS20A-06M40B30C-2-***	0.4	1.27	3.82	3000	6000	220	3	0.68/0.73	30/14	5
80	IMS20A-08M75B30C-2-***	0.75	2.4	7.2	3000	5500	220	4.8	1.72/1.77	35/19	6
80	IMS20A-08M10C25C-2-***	1	3.6	11.4	2500	3000	220	4.8	2.15/2.4	35/19	6
100	IMS20A-10M10C30C-2(4)-***	2	3.2	9.6	3000	5000	220(380)	7/3.9	2.43	45/24	8
100	IMS20A-10M15C30C-2(4)-***	1.5	4.9	14.7	3000	5000	220(380)	8.5/5.1	3.503	45/24	8
100	IMS20A-10M20C30C-4-***	2	5.4	19.2	3000	5000	380	6.6	4.49	45/24	8
130	IMS20A-13M10C20C-2(4)-***-A1	1	4.78	14.4	2000	3000	220(380)	5.5/3	6.3/7.95	57/22	8
130	IMS20A-13M15C20C-2(4)-***-A1	1.5	7.16	21.4	2000	3000	220(380)	7.6/4.5	9.23/11.13	57/22	8
130	IMS20A-13M20C20C-2(4)-***-A1	2	9.55	28.6	2000	3000	220(380)	9.5/5	12.15/14.05	57/22	8
130	IMS20A-13M30C20C-4-***-A1	3	14.3	42	2000	3000	380	13.6/8	18/19.9	57/22	8
130	IMS20A-13H85B15C-2(4)-***-A	0.85	5.4	14.2	1500	3000	220(380)	6/3.5	13.4/14.1	57/22	8
130	IMS20A-13H13C15C-2(4)-***-A	1.3	8.4	22.8	1500	3000	220(380)	10/5	17.9/19.1	57/22	8
130	IMS20A-13H18C15C-2(4)-***-A	1.8	11.5	28.6	1500	3000	220(380)	14/8	24.3/25.6	57/22	8
180	IMS20A-18M30C15C-4-***	3	19	48	1500	3300	380	10	65.4/69.7	79/35	10
180	IMS20A-18M44C15C-4-***	4.4	28	70	1500	3300	380	14.3	85.9/90.2	79/35	10
180	IMS20A-18M55C15C-4-***	5.5	35	87.5	1500	3300	380	19	106.2/110.5	113/42	12
180	IMS20A-18M75C15C-4-***	7.5	48	130	1500	3000	380	22.5	133/137.3	113/42	12

1. Voltage difference in Model: -2 means 220V,-4 means 400V

2.-\*\*\* can be defined as encoder type&brake type:-M3 means 17bits magnetic encoder ,-M34 means 17bits magnetic encoder&electromagnetic brake;-P9 means 23bits optical multi-turn encoder,-P94 means 23bits optical multi-turn encoder&electromagnetic brake

200	IMS20A-20M11D18C-4-***F	11	59	147	1800	2500	380	29	86.3	82/42	12
200	IMS20A-20M16D20C-4-***F	16	77	192	2000	2500	380	34	98.5	82/42	12
200	IMS20A-20M18D18C-4-***F	18	95	237	1800	2500	380	34.6	144	82/42	12
200	IMS20A-20M25D18C-4-***F	25	133	330	1800	2500	380	52	182	82/42	12
263	IMS20A-26M41D20C-4-***F	41	195	485	2000	2500	380	84.8	370	110/48	14
263	IMS20A-26M48D20C-4-***F	48	230	575	2000	2500	380	104	426	110/48	14
263	IMS20A-26M56D20C-4-***F	56	265	660	2000	2500	380	115	523	110/48	14
263	IMS20A-26M64D20C-4-***F	64	306	765	2000	2500	380	130	606	110/48	14

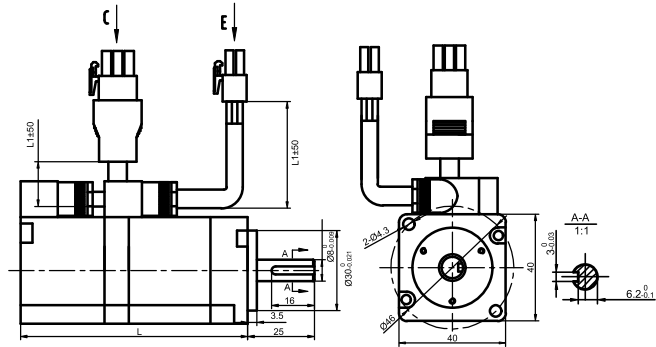
1.-\*\*\* can be defined as encoder type,cooling type&brake type:-R7 means resolver;-P94F means 23bits optical multi-turn encoder,electromagnetic brake&Fan cooling

# Servo motor installation dimensions

## Base-40 motor outline dimensions (unit: mm)

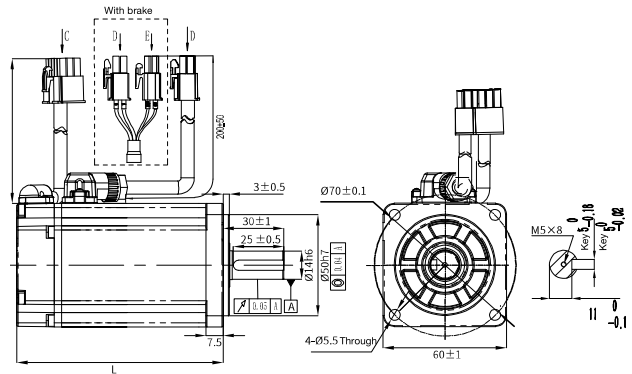
Motor model 2500-PPR/Multiturn absolute/ Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-04L10B30C-2-***	84.8	124

Note: Motor structure dimensions may vary with design modification. If you are sensitive to motor dimensions, contact sales staff before ordering.



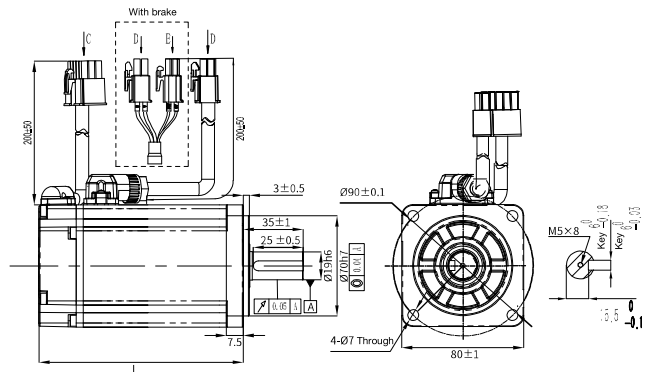
## Base-60 motor outline dimensions (unit: mm)

Motor model 2500-PPR/Multiturn absolute/ Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-06M20B30C-2-***	87	110.5
IMS20A-06M40B30C-2-***	107	130.5



## Base-80 motor outline dimensions (unit: mm)

Motor model 2500-PPR/Multiturn absolute/ Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-08M75B30C-2-***	119	143.5
IMS20A-08M10C25C-2-***	153	154

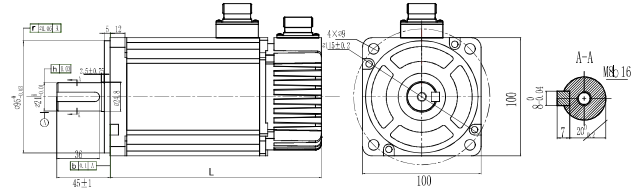


# Servo motor installation dimensions

## Base-100 motor outline dimensions (unit: mm)

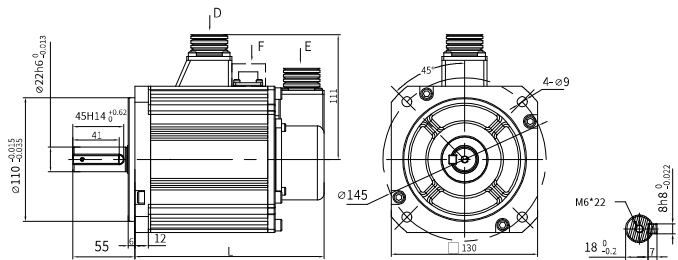
Note: Motor structure dimensions may vary with design modification. If you are sensitive to motor dimensions, contact sales staff before ordering.

Motor model Magnetic,optical absolute/Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-10M10C30C-2(4)-**	154	194
IMS20A-10M15C30C-2(4)-***	178	218
IMS20A-10M20C30C-4-***	200	240



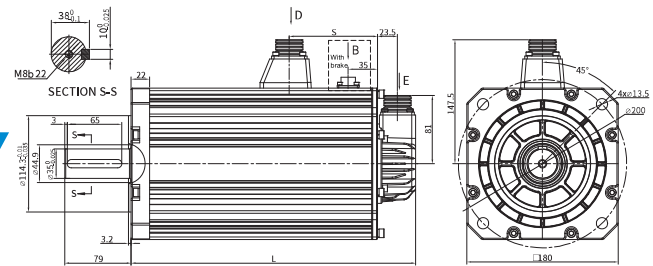
## Base-130 motor outline dimensions (unit: mm)

Motor model Magnetic,optical absolute/Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-13M10C20C-2(4)-***-A1	138.5	168.2
IMS20A-13M15C20C-2(4)-***-A1	151.5	181.2
IMS20A-13M20C20C-2(4)-***-A1	168.5	198.2
IMS20A-13M30C20C-2(4)-***-A1	210.5	240.2
IMS20A-13H85B15C-2(4)-***-A	143	173
IMS20A-13H13C15C-2(4)-***-A	160	190
IMS20A-13H18C15C-2(4)-***-A	185	215



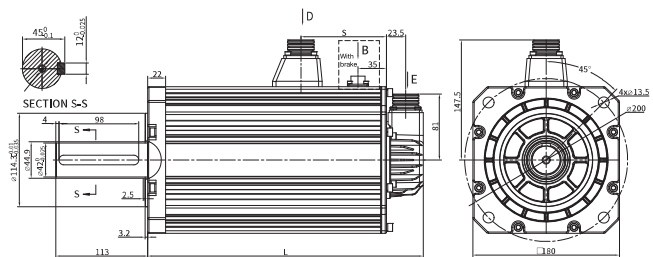
## Base-180 motor outline dimensions (unit: mm)

Motor model Magnetic,optical absolute/Resolver	L(mm)	
	Without brake	With EM brake
180 flange motor A type axes		
IMS20A-18M30C15C-4-***	233	306
IMS20A-18M44C15C-4-***	263	336
180 flange motor B type axes		
IMS20A-18M55C15C-4-***	293	366
IMS20A-18M75C15C-4-***	348	421



180 flange motor A type axes

IMS20A-18M30C15C-4-\*\*\*  
IMS20A-18M44C15C-4-\*\*\*

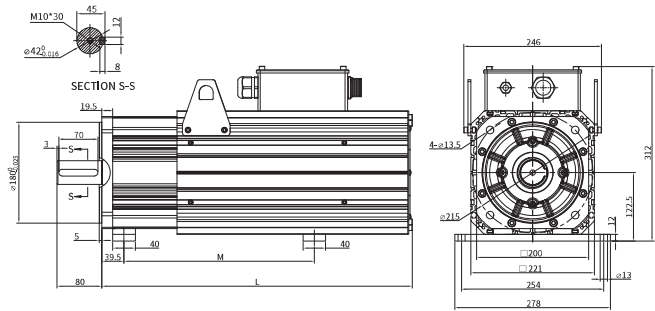


180 flange motor B type axes

IMS20A-18M55C15C-4-\*\*\*  
IMS20A-18M75C15C-4-\*\*\*

### Base-200 motor outline dimensions (unit: mm)

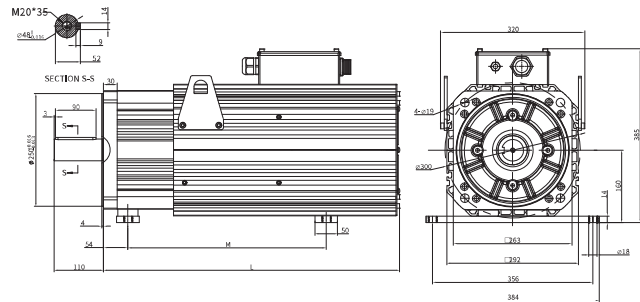
Motor model Magnetic,optical absolute/Resolver	L(mm)	
	Without brake	With EM brake
IMS20A-20M11D18C-4-***	379	515
IMS20A-20M16D20C-4-***	414	550
IMS20A-20M18D18C-4-***	484	638
IMS20A-20M25D18C-4-***	554	692



The length of M could be adjusted within the range of L.

### Base-263 motor outline dimensions (unit: mm)

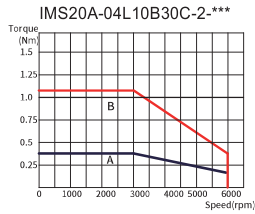
Motor model 2500-PPR/Multiturn absolute/ Resolver	L(mm)	
	Without brake	
IMS20A-26M41D20C-4-***	537	
IMS20A-26M48D20C-4-***	537	
IMS20A-26M56D20C-4-***	617	
IMS20A-26M64D20C-4-***	657	



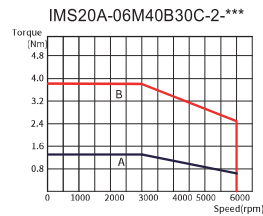
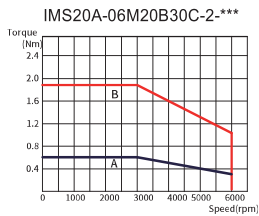
# Servo motor torque-speed characteristic

## Base-40 motor

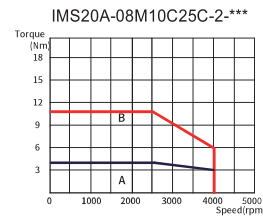
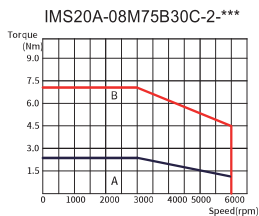
Note: A is a continuous working area; B is a short-time working area.



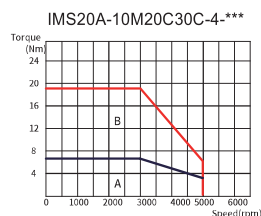
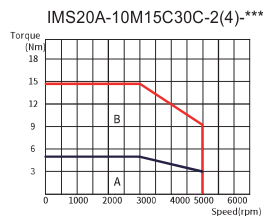
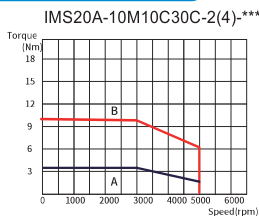
## Base-60 motor



## Base-80 motor



## Base-100 motor





# Servo motor power cable models

## Power cable

DA ML-050-03-A F 0-00

①      ②      ③      ④      ⑤      ⑥      ⑦      ⑧

## Power cable accessories

DA ML - A F

①      ②      ⑤      ⑥

①

Symbol	Supporting series
DA	Manufacturer no.

②

Symbol	Cable type
ML	Power cable

③

Symbol	Cable diameter
050	0.5 mm <sup>2</sup>
100	1.0 mm <sup>2</sup>
250	2.5 mm <sup>2</sup>
600	6.0 mm <sup>2</sup>
10R	10 mm <sup>2</sup>
16R	16 mm <sup>2</sup>
25R	25 mm <sup>2</sup>

④

Symbol	Cable length
03	3m
05	5m
10	10m
...	Other

⑤

Symbol	Motor end plug
A	4PIN plastic plug
B	4PIN regular aviation plug YD28
N	Regular aviation plug YD32
S	Copper tube terminal SC

⑥

Symbol	Drive end plug
F	Tube-type terminal
W	Fork-type terminal
S	Copper tube terminal SC

⑦

Symbol	Cable material
0	Regular cable
A	Shielded regular cable
B	Shielded flexible towline cable
F	Flexible towline cable

⑧

Symbol	Lot no.
00	Standard product
...	Other

## Brake cable

BRKL - 03 - A

①      ②      ③

①

Symbol	Product series
BRKL	Motor brake cable

②

Symbol	Cable length
03	3m
...	Other

③

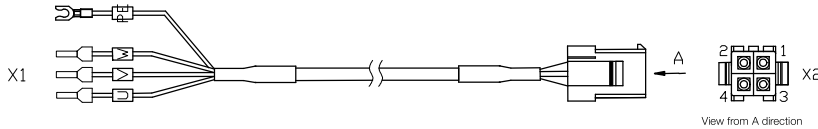
Symbol	Motor end plug
A	2PIN metal plug
B	3PIN regular aviation plug
C	3PIN metal plug
D	2PIN plastic plug

Remark: Brake plug in motor package



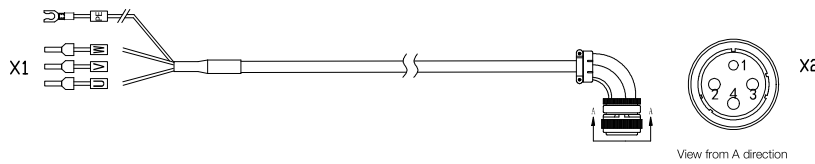
# Servo motor power cable wiring

## Power cable for base 40/60/80, 100W–1kW motor



Wiring relation			
Signal	X1	X2	Color of core cable
W	Tube-type terminal	X2.3	Red
V	Tube-type terminal	X2.1	green
U	Tube-type terminal	X2.2	Yellow
PE	Fork-type terminal	X2.4	Yellow/green

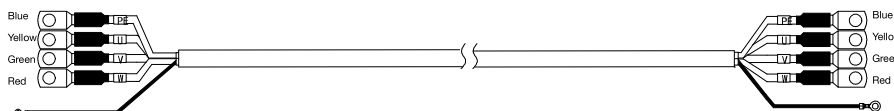
## Power cable for base 100/130/180, 1~2kW(220V)/0.85~7.5kW(380V) motor



Wiring relation			
Signal	X1	X2	Color of core cable
W	Tube-type terminal	X2.4	Red
V	Tube-type terminal	X2.3	green
U	Tube-type terminal	X2.2	Yellow
PE	Fork-type terminal	X2.1	Yellow/green

Remark: (X2 side)100,130 flange motor use plug type YD28,180 flange motor use plug type YD32.

## Power cable for base 200/263, 11kW–55kW (380V) motor



# Servo motor encoder cable models

## Encoder cable

DB EL - 04 - 03 - B 0 - 04 00

①      ②                      ③                      ④                      ⑤ ⑥                      ⑦                      ⑧

## Encoder cable accessories

DB EL-A B

①                      ②                      ⑨                      ⑤

①

Symbol	Symbol
DB	Manufacturer no.

②

Symbol	Cable type
EL	Encoder cable

③

Symbol	Number of cable cores
04	4
06	6

④

Symbol	Cable length
03	3m
05	5m
10	10m
...	Other

⑤

Symbol	Motor end plug
B	15PIN regular aviation plug YD28
D	9PIN plastic plug

⑥

Symbol	Cable material
0	Regular cable
D	Regular cable with battery holder
F	Flexible towline cable
H	Flexible towline cable with battery holder

⑦

Symbol	Encoder type
04	Absolute
07	Resolver

⑧

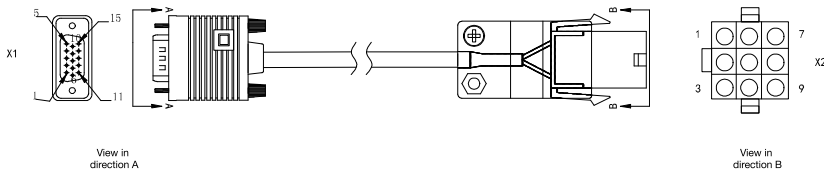
Symbol	Lot no.
00	Standard part
...	Other

⑨

Symbol	Drive end plug
A	15PIN DB plug

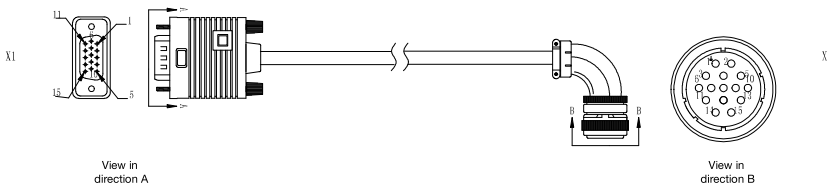
# Servo motor encoder cable wiring

## Cable for magnetic & optical abs encoder used by flange 40/60/80 motor



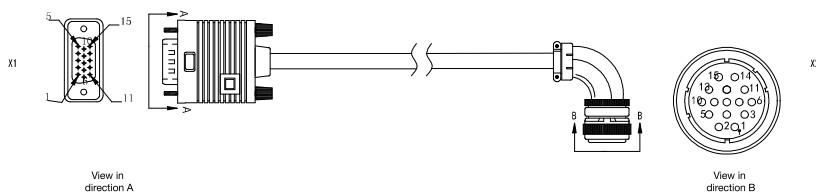
Wiring relation			
Signal	X1	X2	Core cable structure
SD+	X1.1	X2.1	Twisted pair
SD-	X1.7	X2.2	Twisted pair
5V	X1.5	X2.6	Twisted pair
GND	X1.12	X2.7	Twisted pair
VB+	/	X2.3	Twisted pair
VB-	/	X2.8	Twisted pair
PE	Metal shell	X2.9	Woven

## Cable for magnetic & optical abs encoder used by flange 100/130/180/200/263 motor



Wiring relation			
Signal	X1	X2	Core cable structure
SD+	X1.1	X2.2	Twisted pair
SD-	X1.7	X2.3	Twisted pair
5V	X1.5	X2.4	Twisted pair
GND	X1.12	X2.5	Twisted pair
VB+	/	X2.6	Twisted pair
VB-	/	X2.7	Twisted pair
PE	Metal shell	X2.1	Woven

## Cable for resolver encoder used by flange 200/263 motor



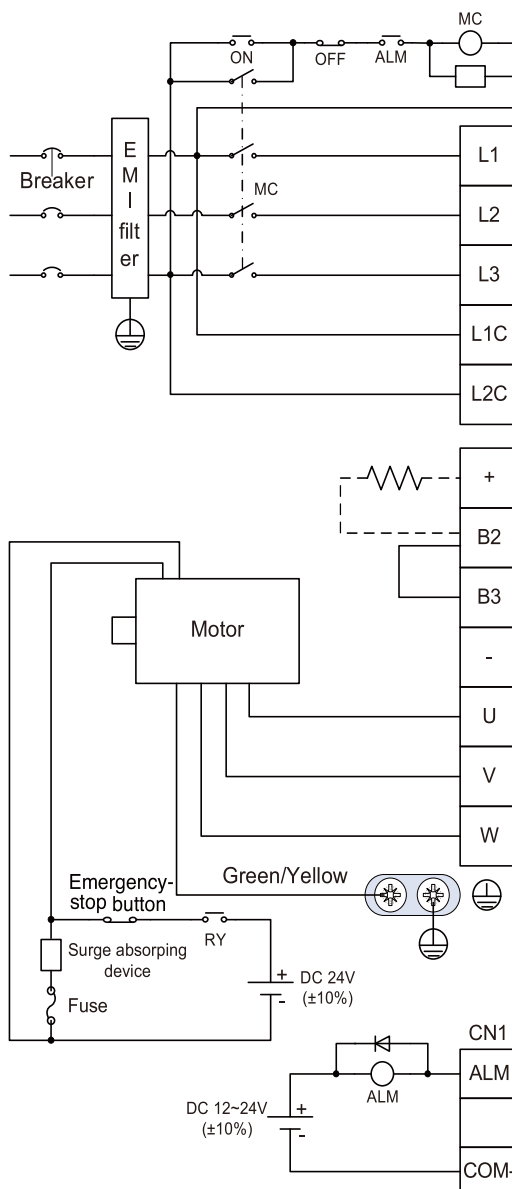
Wiring relation			
Signal	X1	X2	Core cable structure
SIN+	X1.1	X2.6	Twisted pair
SIN-	X1.7	X2.7	Twisted pair
COS+	X1.2	X2.5	Twisted pair
COS-	X1.8	X2.4	Twisted pair
R+	X1.5	X2.2	Twisted pair
R-	X1.12	X2.3	Twisted pair
PE	Metal shell	X2.1	Woven

# Connection ports

Note: Standard-type examples

Medium power range: 100W–5.5kW

## Wiring diagram of main circuit terminal



- The user is required to make this emergency stop protection circuit.
- Add surge absorbing devices on both ends of the electromagnetic contactor winding.
- Input voltage range of 400V system: AC 380V(-15%)~440V(+10%)

- It is necessary to connect external regenerative brake resistor between terminal (+) and PB

- Connect output U, V and W to the drive according to the motor cable phase sequence of servo motor, wrong phase sequence will cause drive fault

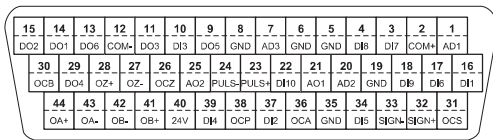
- Be sure to ground the servo drive to avoid accident of electrical shock.

- The electromagnetic brake uses 24V power supply which should be provided by the user. Moreover, it must be isolated from the DC12-24V power supply which is used by the control signal.

- Pay attention to the connection of the freewheeling diode. Reversed polarity may damage the drive.

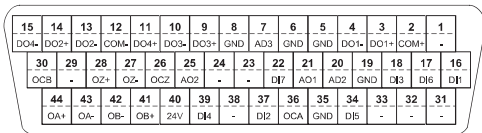
## CN1

Applicable to the standard (pulse) type



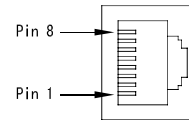
CN1 plug pin layout and signal layout

Applicable to EtherCAT and PROFINET bus communication



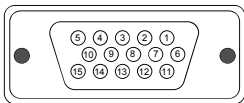
EtherCAT/PROFINET/PROFIdrive CN1 plug pin layout and signal layout

## CN3



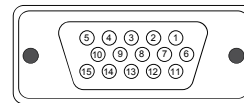
CN3 terminal function			
Pin	Name	Function	Remark
1	GND_CAN	CAN chip power GND	See the table on the left for definition if used as 485/CAN;
2	GND_485	485 chip power GND	
3	/	/	485 and CAN use the same interface and each signal has two pins for multiple networking.
4	RS485+	RS485 data+	
5	RS485-	RS485 data-	
6	/	/	
7	CAN_L	CAN data -	
8	CAN_H	CAN data+	

## CN2

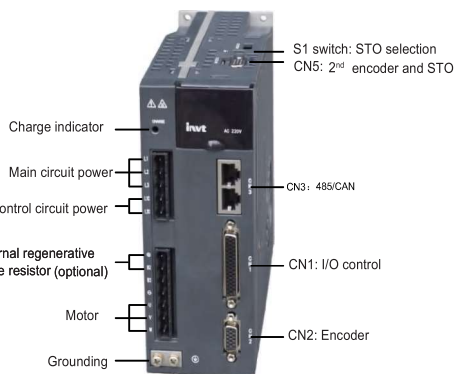


CN2 terminal function			
Pin	Name	Function	Remark
1	V+/SD+	Parallel encoder V+/Serial encoder data+	Different encoders use different cables
2	W+	Signal of parallel encoder W+	
3	A+	Signal of parallel encoder A+	
4	A-	Signal of parallel encoder A-	
5	5V	Encoder power supply	
6	U+	Signal of parallel encoder U+	
7	V-/SD-	Parallel encoder V-/Serial encoder data -	
8	W-	Signal of parallel encoder W-	
9	B-	Signal of parallel encoder B-	
10	B+	Signal of parallel encoder B+	
11	U-	Signal of parallel encoder U-	
12	GND	Power ground	
13	Z-	Signal of parallel encoder Z-	
14	Z+	Signal of parallel encoder Z+	
15	/	/	

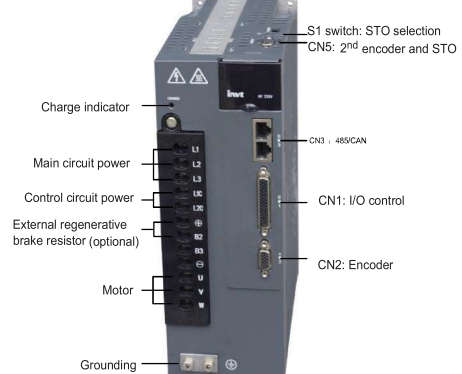
## CN5



CN5 terminal function			
Pin	Name	Function	Remark
1	HWBB1+	Safety input 1+	Connect to grating ruler or 2 <sup>nd</sup> encoder
2	HWBB2+	Safety input 2+	
3	EXA+	Grating ruler (or 2 <sup>nd</sup> encoder) A+	
4	EXA-	Grating ruler (or 2 <sup>nd</sup> encoder) A-	
5	EX5V	Power+5V	
6	EDM+	Safety monitoring output+	
7	HWBB1-	Safety input 1-	
8	HWBB2-	Safety input 2-	
9	EXB-	Grating ruler (or 2 <sup>nd</sup> encoder) B-	
10	EXB+	Grating ruler (or 2 <sup>nd</sup> encoder) B+	
11	EDM-	Safety monitoring output-	
12	EX0V	Power GND, connect to internal GND	
13	EXZ-	Grating ruler (or 2 <sup>nd</sup> encoder) Z-	
14	EXZ+	Grating ruler (or 2 <sup>nd</sup> encoder) Z+	
15	/	/	



Frame sizes A, B, and C are the same in ports. Frame size B is taken for example.



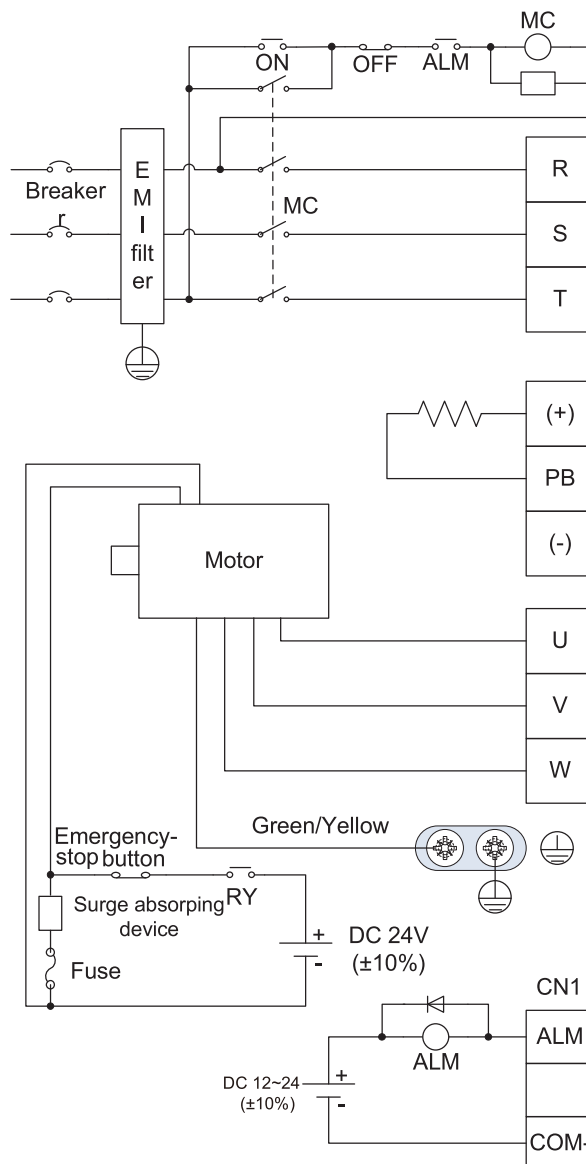
Frame size D

# Connection ports

Note: Standard-type examples

Medium power range: 7.5kW–55kW

## Wiring diagram of main circuit terminal



- The user is required to make this emergency stop protection circuit.
- Add surge absorbing devices on both ends of the electromagnetic contactor winding.

- Input voltage range of 400V system: AC 380V(-15%)~440V(+10%)

- It is necessary to connect external regenerative brake resistor between terminal (+) and PB

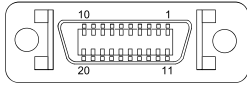
- Connect output U, V and W to the drive according to the motor cable phase sequence of servo motor, wrong phase sequence will cause drive fault

- Be sure to ground the servo drive to avoid accident of electrical shock.

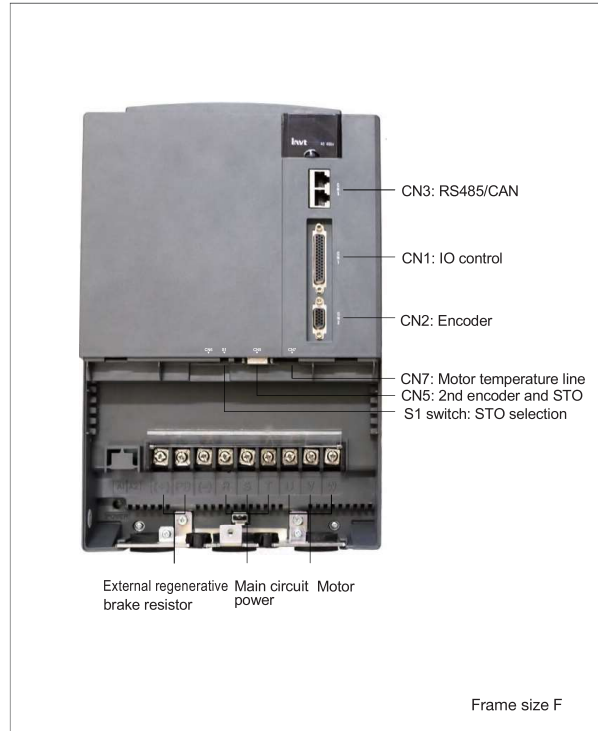
- The electromagnetic brake uses 24V power supply which should be provided by the user. Moreover, it must be isolated from the DC12-24V power supply which is used by the control signal.

- Pay attention to the connection of the freewheeling diode. Reversed polarity may damage the drive.

CN5



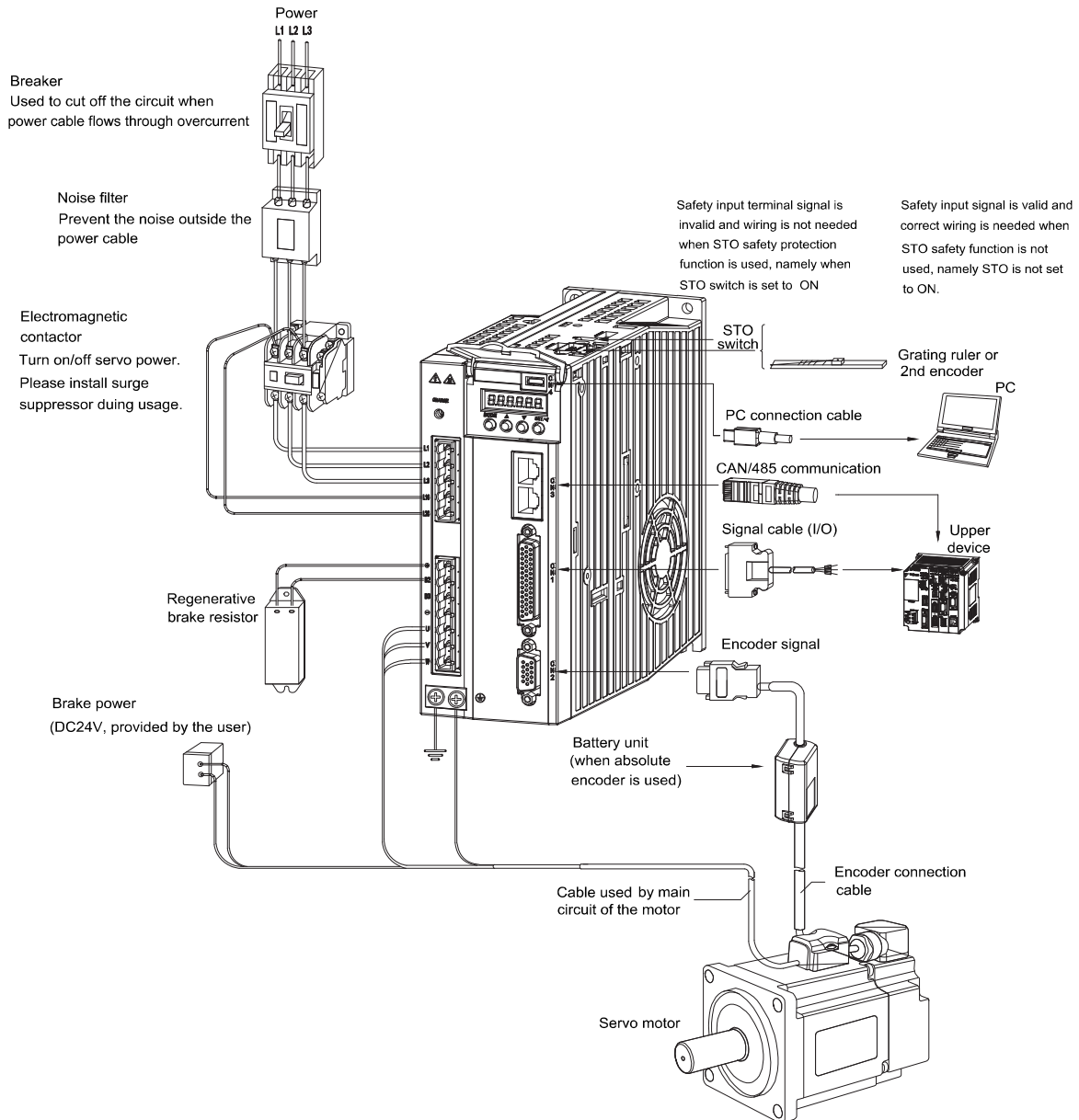
CN5 terminal function			
Pin	Name	Function	Remark
1	EXA+	Grating ruler (or 2 <sup>nd</sup> encoder) A+	Connect to grating ruler or 2 <sup>nd</sup> encoder
2	EXA-	Grating ruler (or 2 <sup>nd</sup> encoder) A-	
3	EXB+	Grating ruler (or 2 <sup>nd</sup> encoder) B+	
4	EXB-	Grating ruler (or 2 <sup>nd</sup> encoder) B-	
5	EXZ+	Grating ruler (or 2 <sup>nd</sup> encoder) Z+	
6	EXZ-	Grating ruler (or 2 <sup>nd</sup> encoder) Z-	
7, 9	EX5V	Power+5V	
8, 10	EX0V	Power GND, connect to internal GND	
11	HWBB1+	Safety input 1+	
12	HWBB1-	Safety input 1-	
13	EDM+	Safety monitoring output+	
14	EDM-	Safety monitoring output-	
15	HWBB2+	Safety input 2+	
16	HWBB2-	Safety input 2-	
17	OC_EXZ	Z phase open collector input	
18	OC_EXB	B phase open collector input	
19	OC_EXA	A phase open collector input	
20	-	Unused	



Remarks : The definitions of terminals CN1, CN2 and CN3 are the same for the small power models.

# System wiring

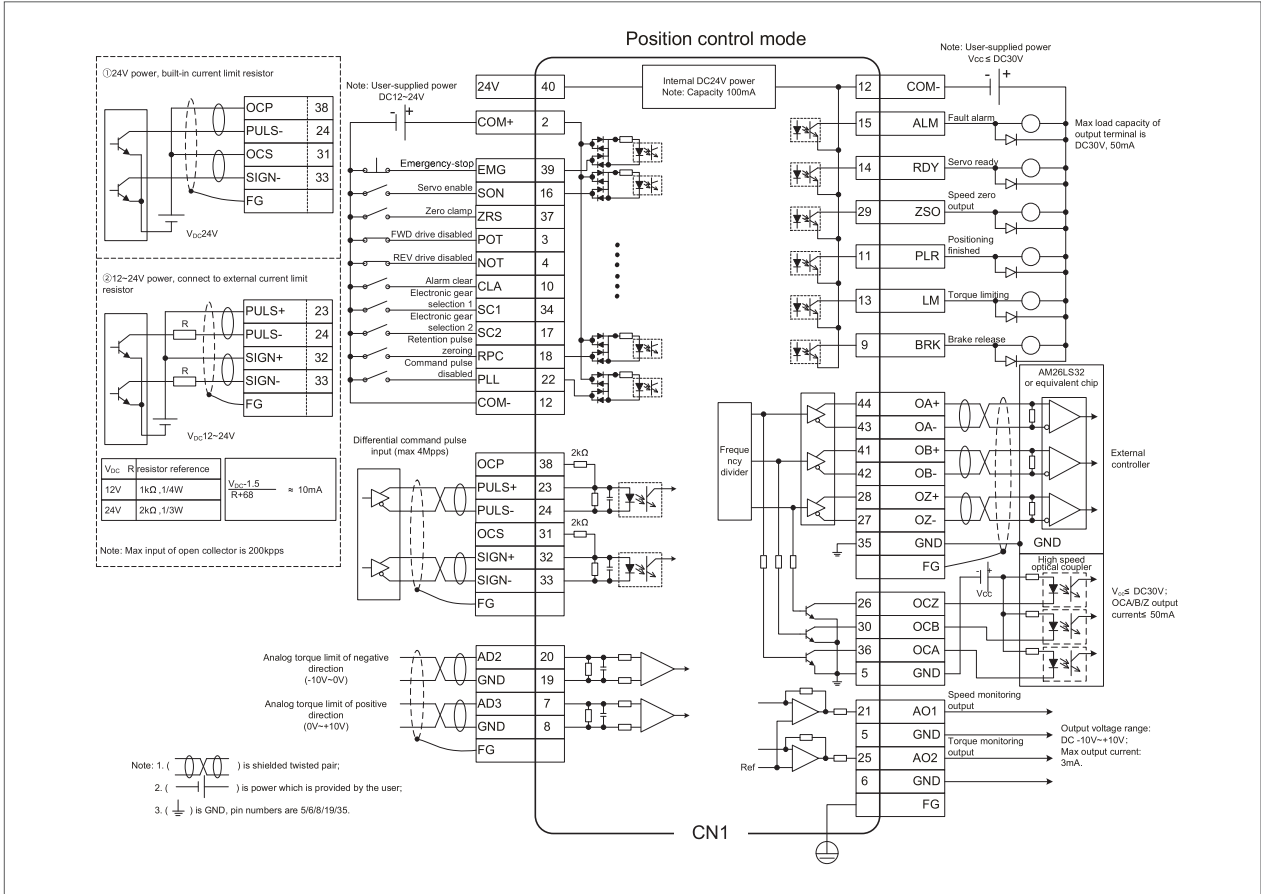
Frame size B is taken for example.



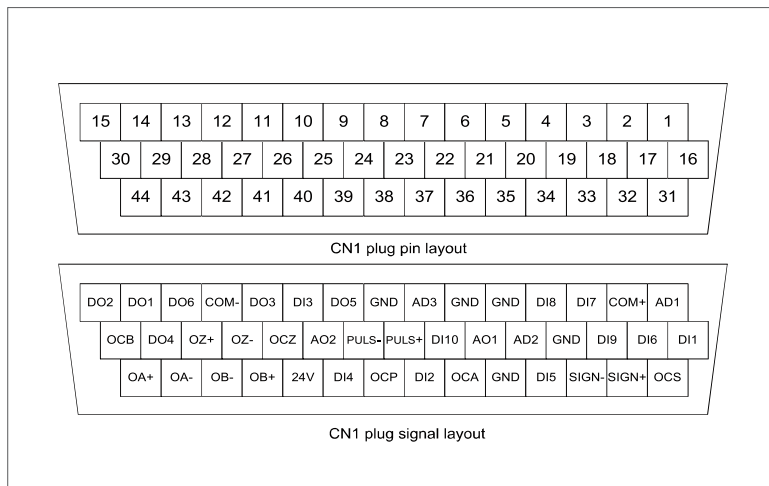


# Standard wiring diagram

## Wiring diagram of position mode (suitable for pulse input control)

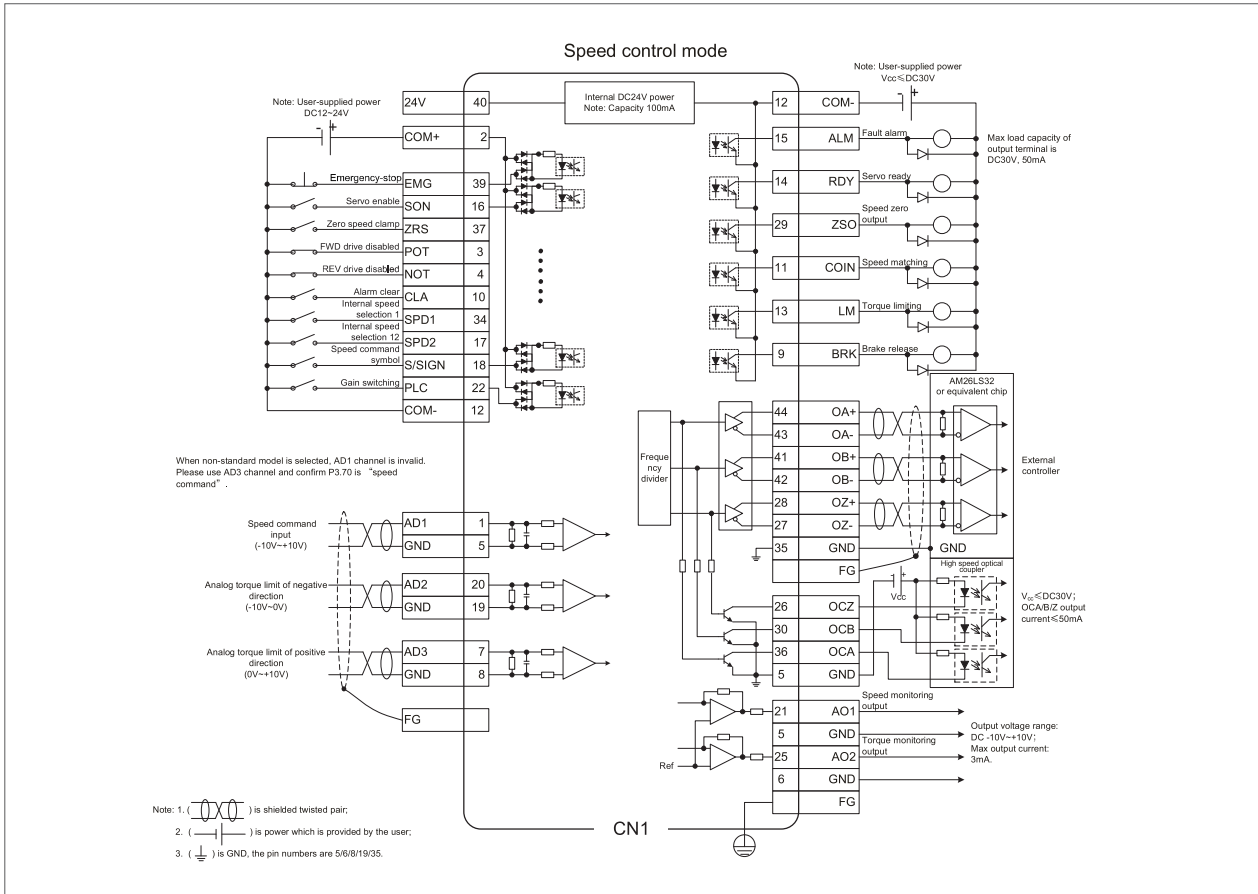


### CN1

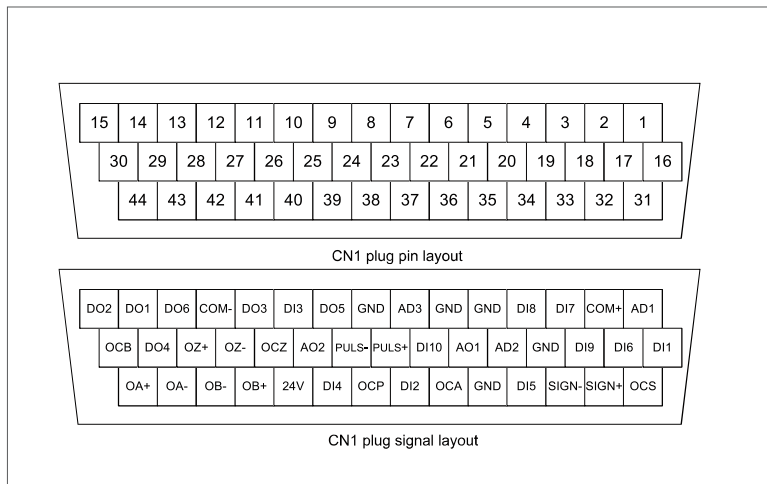


# Standard wiring diagram

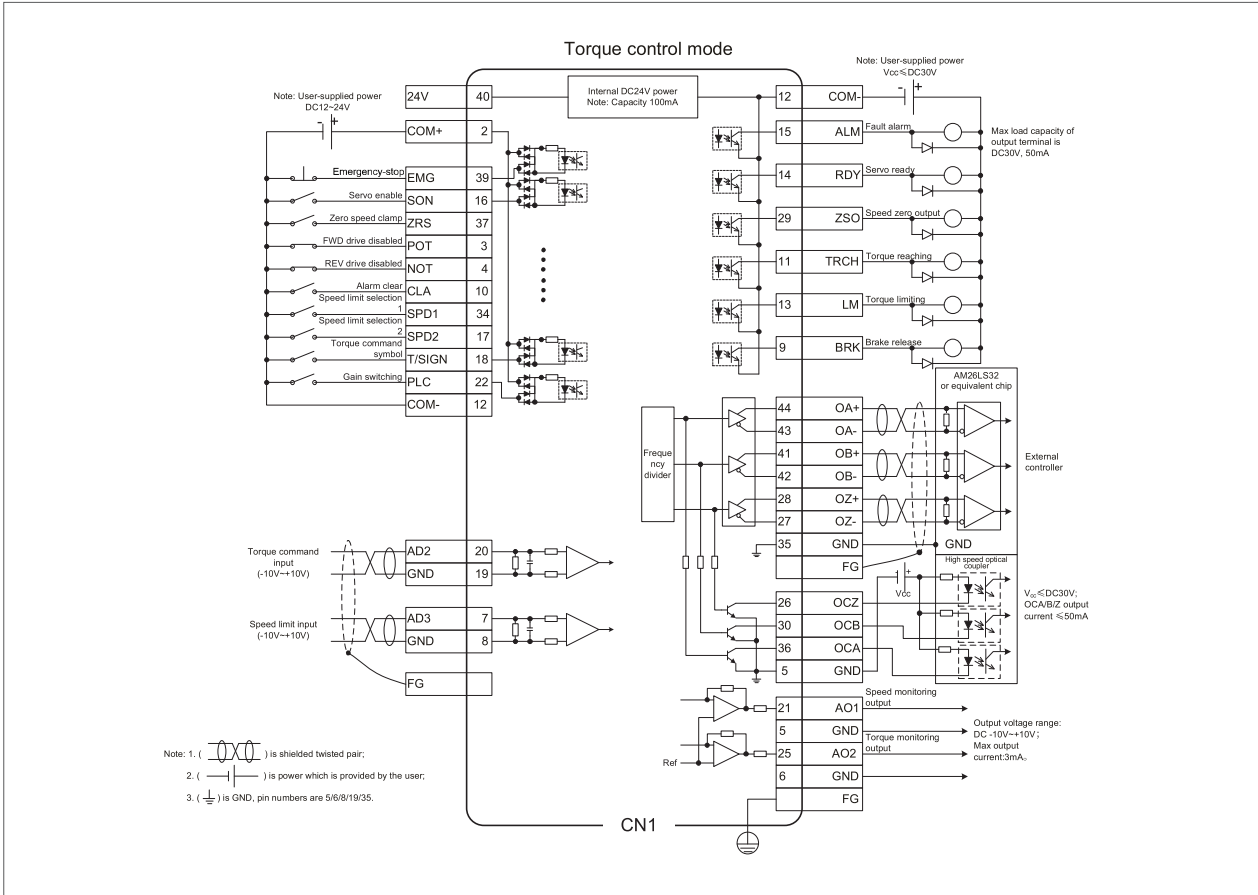
## Wiring diagram of speed mode (suitable for analog input control)



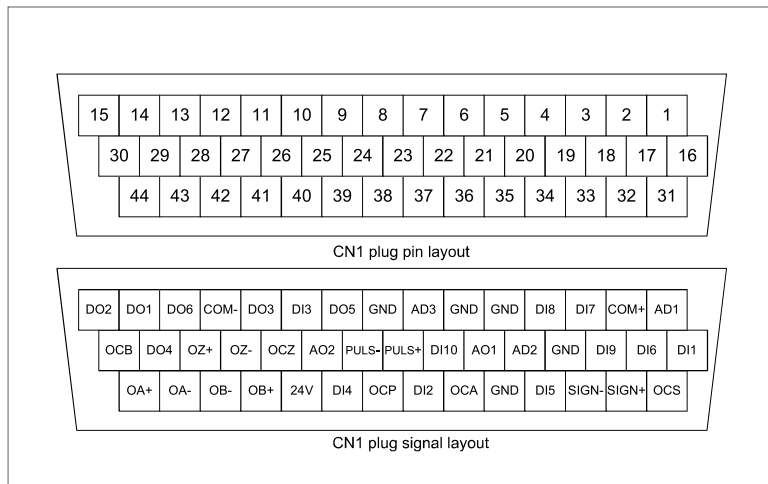
### CN1



Wiring diagram of torque mode (suitable for analog input control)



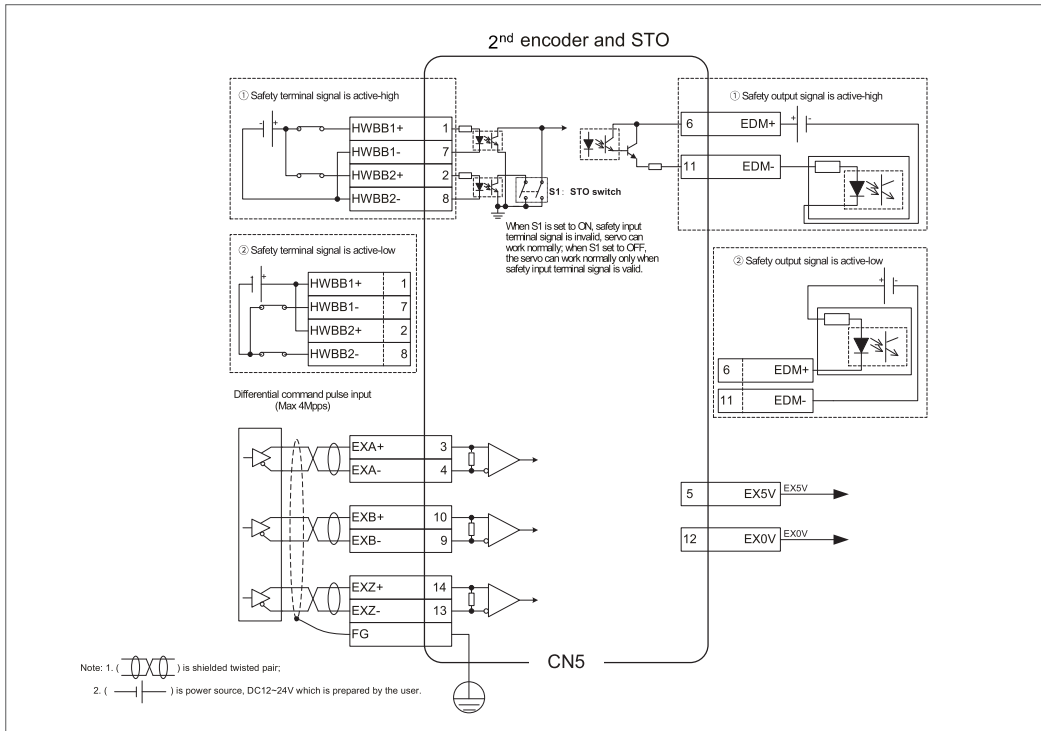
CN1



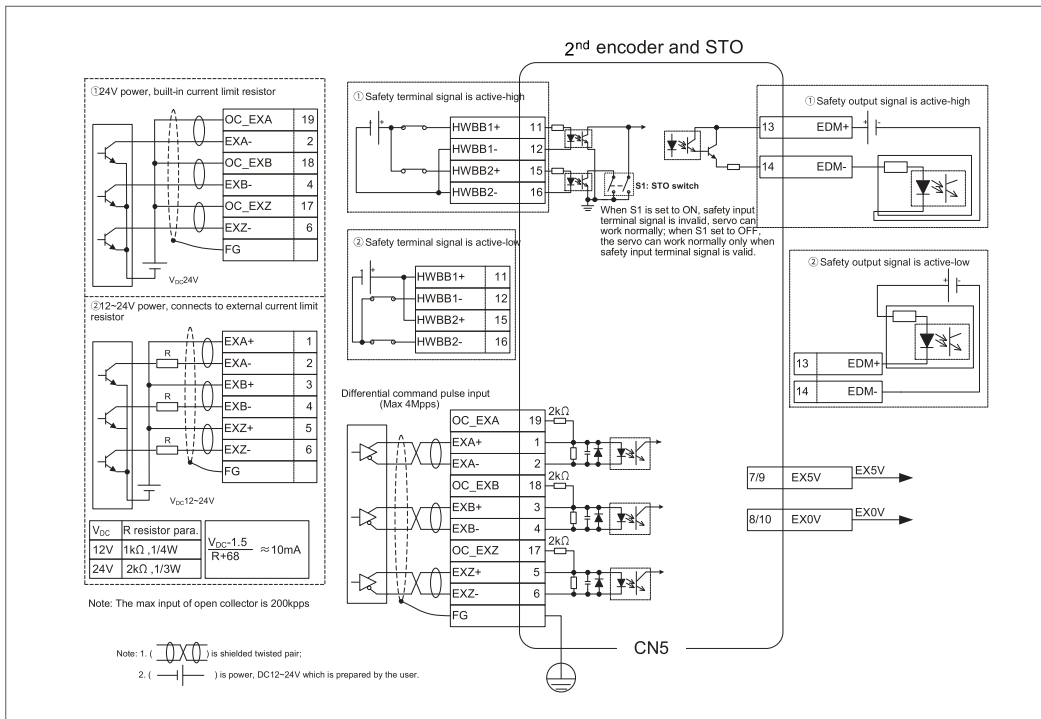
# Standard wiring diagram

## 2<sup>nd</sup> encoder and STO wiring diagram

Small power range: 100W–5.5kW



Medium power range: 7.5kW–55kW



# Ordering guide for servo system

Model	DA200 series	Rated current(A)	Power cable	Encoder cable
IMS20A-04L10B30C-2-***	SV-DA200-0R2-2-**	1.8	DAML-050-xx-AFx-xx 	Magnetic & optical abs encoder DBEL-04-xx-Dx-04xx 
IMS20A-06M20B30C-2-***	SV-DA200-0R2-2-**	1.8		Magnetic & optical abs encoder with battery DBEL-06-xx-Dx-04xx 
IMS20A-06M40B30C-2-***	SV-DA200-0R4-2-**	3.3		
IMS20A-08M75B30C-2-***	SV-DA200-0R7-2-**	4.5		
IMS20A-08M10C25C-2-***	SV-DA200-1R0-2-**	5		
IMS20A-13M10C20C-2-***-A1	SV-DA200-1R0-2-**	5	DAML-100-xx-BFx-xx 	Magnetic & optical abs encoder DBEL-06-xx-Bx-04xx   Magnetic & optical abs encoder with battery DBEL-06-xx-Bx-04xx   Resolver DBEL-06-xx-Bx-07xx 
IMS20A-10M10C30C-2-***	SV-DA200-1R5-2-**	7.6		
IMS20A-13M15C20C-2-***-A1	SV-DA200-1R5-2-**	7.6		
IMS20A-13H85B15C-2-***-A	SV-DA200-1R5-2-**	7.6	DBML-250-xx-BWx-xx 	
IMS20A-10M15C30C-2-***	SV-DA200-2R0-2-**	10		
IMS20A-13M20C20C-2-***-A1	SV-DA200-2R0-2-**	10	DAML-100-xx-BFx-xx 	
IMS20A-13H13C15C-2-***-A	SV-DA200-2R0-2-**	10		
IMS20A-13H18C15C-2-***-A	SV-DA200-3R0-2-**	13		
IMS20A-13M30C20C-2-***-A1	SV-DA200-3R0-2-**	13		
IMS20A-10M10C30C-4-***	SV-DA200-1R0-4-**	3.5		
IMS20A-10M15C30C-4-***	SV-DA200-1R5-4-**	4.5		
IMS20A-10M20C30C-4-***	SV-DA200-2R0-4-**	6.5		
IMS20A-13M10C20C-4-***-A1	SV-DA200-1R0-4-**	3.5		
IMS20A-13M15C20C-4-***-A1	SV-DA200-1R5-4-**	4.5		
IMS20A-13M20C20C-4-***-A1	SV-DA200-2R0-4-**	6.5		
IMS20A-13H85B15C-4-***-A	SV-DA200-1R5-4-**	4.5		
IMS20A-13H13C15C-4-***-A	SV-DA200-1R5-4-**	4.5		
IMS20A-13H18C15C-4-***-A	SV-DA200-2R0-4-**	6.5		
IMS20A-13M30C20C-4-***-A1	SV-DA200-3R0-4-**	8.5		
IMS20A-18M30C15C-4-***	SV-DA200-3R0-4-**	8.5		DBML-250-xx-NWx-xx 
IMS20A-18M44C15C-4-***	SV-DA200-4R4-4-**	12		
IMS20A-18M55C15C-4-***	SV-DA200-5R5-4-**	16	DBML-600-xx-NWx-xx 	
IMS20A-18M75C15C-4-***	SV-DA200-7R5-4-**	25		
IMS20A-20M11D18C-4-***	SV-DA200-011-4-**	33	DAML-10R-xx-SSx-xx 	
IMS20A-20M16D20C-4-***	SV-DA200-011-4-**	33		
IMS20A-20M18D18C-4-***	SV-DA200-015-4-**	50	DAML-16R-xx-SSx-xx 	
IMS20A-20M25D18C-4-***	SV-DA200-022-4-**	66		
IMS20A-26M41D20C-4-***	SV-DA200-037-4-**	90	DAML-25R-xx-SSx-xx 	
IMS20A-26M48D20C-4-***	SV-DA200-045-4-**	112		
IMS20A-26M56D20C-4-***	SV-DA200-055-4-**	134		
IMS20A-26M64D20C-4-***	SV-DA200-055-4-**	134		

Remark: xx refer to page 27-30 ,cable manual

# Other INVT industrial control products



## ■ PLC

- Complete categories for wide applications
- Abundant extension modules for easy function extension
- Support for various communication protocols, flexible networking
- Compact size for easy maintenance



## ■ Linear motor drive

- Support for magnetic pole alignment of linear motors without auxiliary signal
- Support for various grating and magnetic rulers
- Stronger torque output and quicker dynamic response, without intermediate drive
- Closed-loop feedback control on linear position detection, with high accuracy positioning in short time and high dynamic rigidity
- Parameter unit consistency in commissioning interface, without conversion
- Short ACC/DEC and high efficiency of drive, without travel limit



## ■ Motion controller

- Various motion controller cards
- All series motion controller
- Robot control system
- Customized digital control system



## ■ VFD

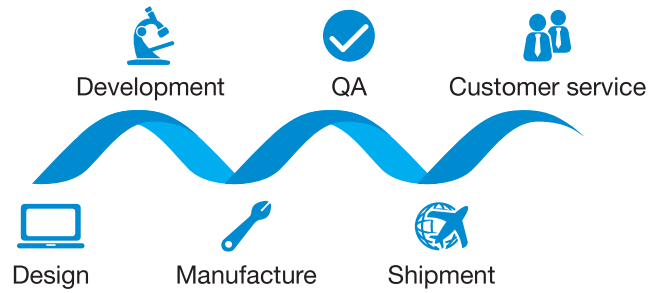
- The most comprehensive inverter lines in the industry, covering from low, medium to high voltage VFDs
- Customized products based on customer needs are available



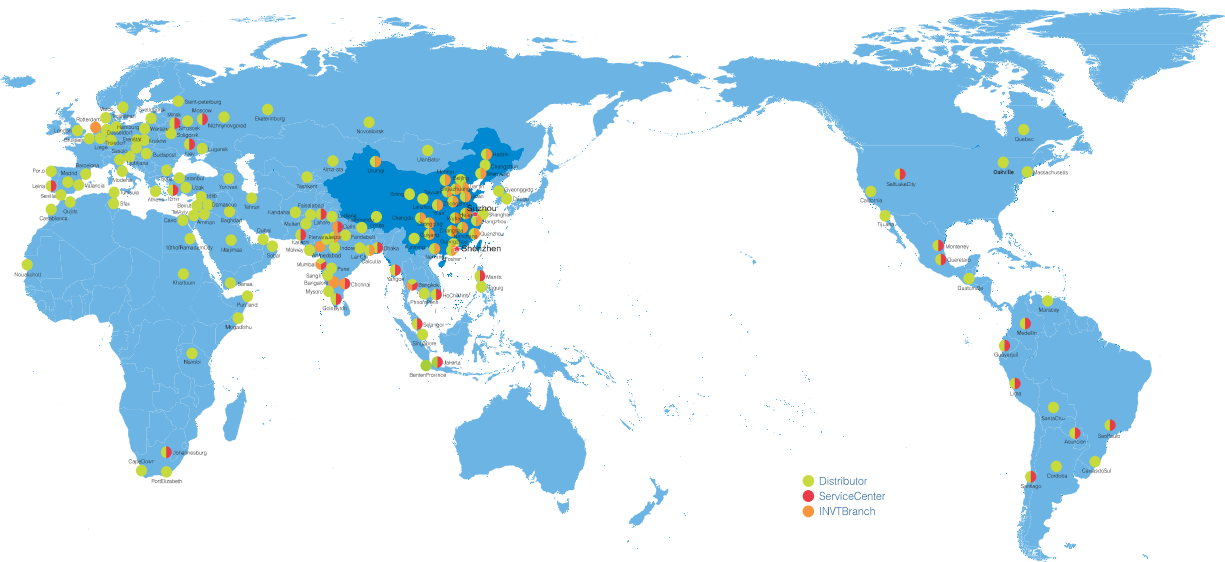
## ■ DL310 DC Low voltage servo drive

- It is widely used in logistics, textile and other special industries.

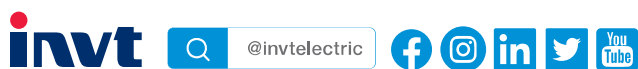
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- |                               |  |                                       |                            |                                   |
|-------------------------------|--|---------------------------------------|----------------------------|-----------------------------------|
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|                               | • HMI  | • Intelligent Elevator Control System | • Traction Drive           |                                   |
| <b>Electric Power:</b>        | • SVG  | • Solar Pump Controller               | • UPS                      | • Online Energy Management System |
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